

Section D - Body

N.B. Body part numbers begin with (B)

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Bonnet

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Boot

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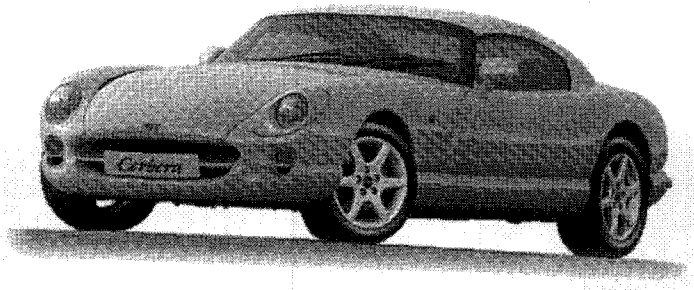
Doors

D

Top Engine Cover

E

Engine Bay cover



Service / Workshop Manual

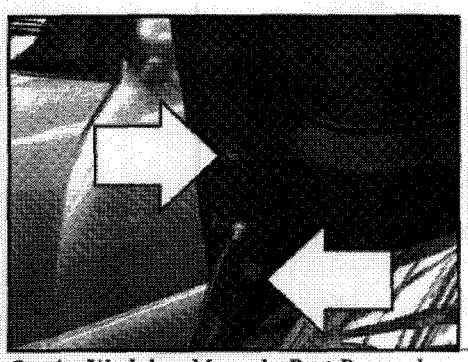
Body Panels - Removal/Replacement Procedure



Service/Workshop Manual - Boot Removal

1

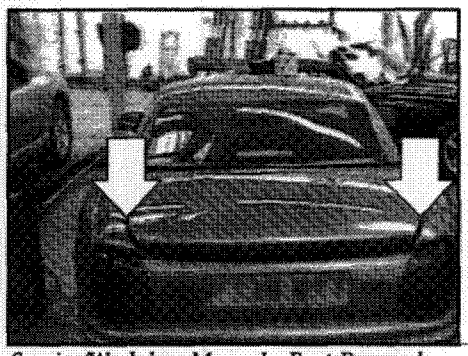
To remove the boot simply unbolt the 4 x M8 bolts with spring and flat washers.



Service/Workshop Manual - Boot Removal

2

This will release the boot and it can be removed.

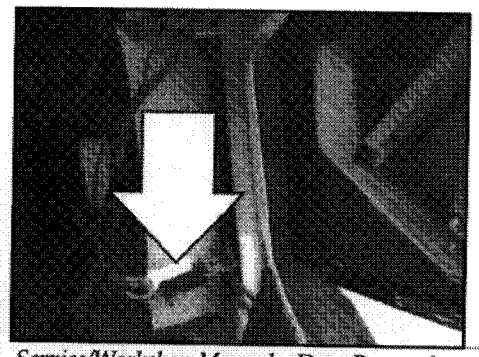


Service/Workshop Manual - Boot Removal

3

To ensure the new boot panel is in the correct position loosely fasten the securing bolts, close the boot and line up the shut lines with the shut lines of the body of the car. Once this has been done the 4 x M8 bolts can be tightened to hold the boot in place. If further adjustment is required the two bolts on each hinge can be loosened and the hinge can be repositioned.

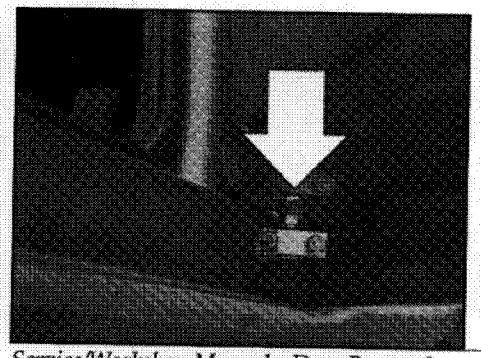
Doors - Removal/Replacement Procedure



Service/Workshop Manual - Door Removal

1

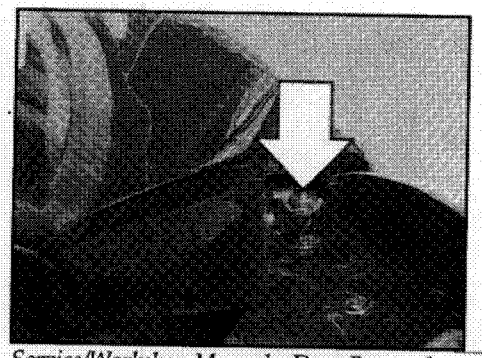
When removing the doors on a Cerbera the first operation is to disconnect the battery (see service section) and all the electronics that are routed through the door for the electric windows and door opening mechanism. The wiring connections are located on the outside of each footwell under the carpet. There should be three connector blocks as shown.



Service/Workshop Manual - Door Removal

2

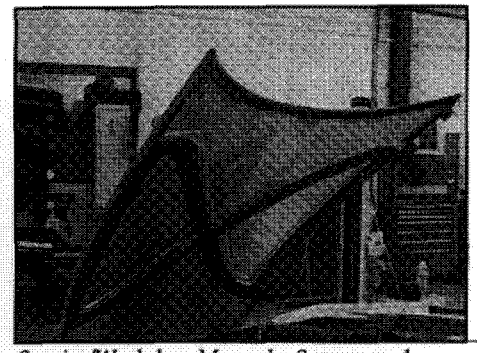
Once this has been done the bolts, 2 x M8, on the lower door bracket can be removed.



Service/Workshop Manual - Door Removal

3

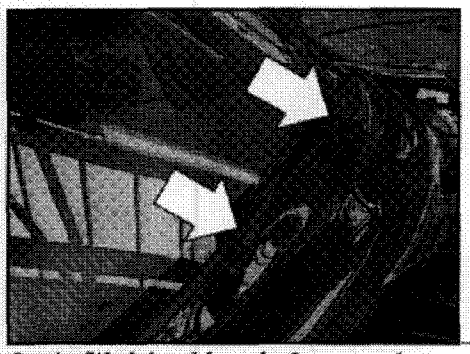
Finally the M10 nut on the top bracket can be removed. When removing the top securing bolt the door will come free so it is important that somebody is holding the door.
N.B. Inside the bracket there is a bush that may fall out whilst completing the operation.



Service/Workshop Manual - Scoop panel

1

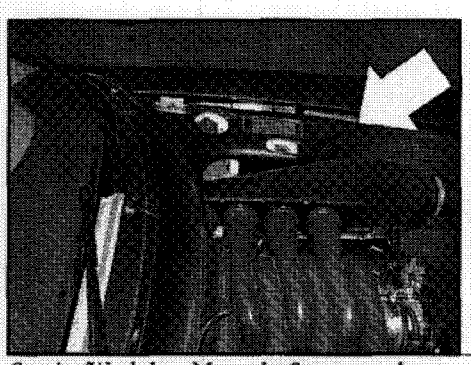
To gain access to the scoop panel, firstly raise the bonnet.



Service/Workshop Manual - Scoop panel

2

Disconnect the washer pipes.



Service/Workshop Manual - Scoop panel

3

Then remove the 2 x M8 allen bolts that secure the panel at each side as shown.
To replace the panel, reverse outlined procedure.

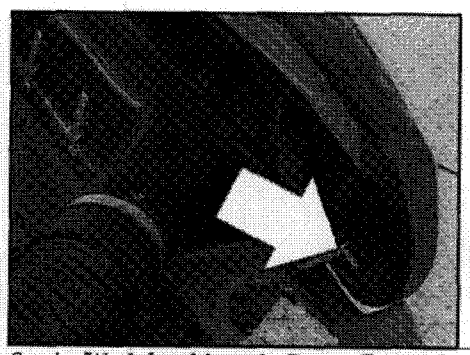
Bonnet - Removal/Replacement Procedure



Service/Workshop Manual - Bonnet Removal

1

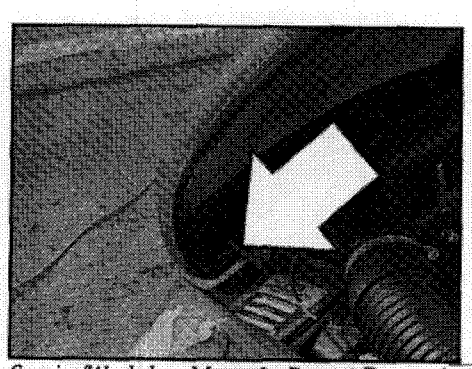
The bonnet is secured to the car at the front, at its hinges. To gain access to the hinge brackets on the front of the bonnet, the bonnet will have to be raised and secured on the bonnet stay clip.



Service/Workshop Manual - Bonnet Removal

2

Loosen the 2 x M8 locking nuts that secure the bonnet to the bracket. Then loosen the bracket securing nuts from inside the body.



Service/Workshop Manual - Bonnet Removal

3

Repeat this operation on the opposite side of the bonnet and this should give enough room for the bonnet to come free from the bonnet bracket.



Service/Workshop Manual - Bonnet Removal

4

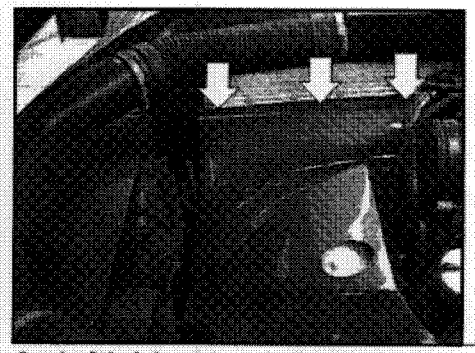
The bonnet can then be removed. To replace a bonnet reverse the outlined procedure.



1

To gain access to the F1 panel, firstly raise the bonnet.

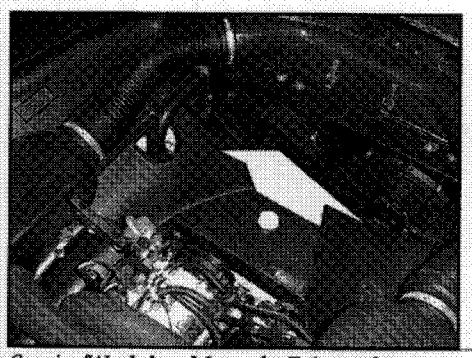
Service/Workshop Manual - F-1 panel



2

The F1 panel is the panel which covers the coolant pipes and chassis and to remove unbolt 6 x M8 allen bolts that secure the panel to the chassis. There are 3 on each side of the panel as shown.

Service/Workshop Manual - F-1 panel



3

Carefully remove.
To replace the panel reverse the outlined procedure.

Service/Workshop Manual - F-1 panel

Notes